

SECTION 1: Identification

1.1. Identification

Product form : Mixture
 Product name : EpoHeat CLR Hardener
 Product code : 20-3424-016

1.2. Recommended use and restrictions on use

Recommended use : Laboratory chemicals
 Restrictions on use : None known

1.3. Supplier

Buehler
 41 Waukegan Rd
 Lake Bluff, IL 60044
 T 1-847-295-6500
custserv@buehler.com

1.4. Emergency telephone number

Emergency number : Global Access Code: 334545; Americas" +1 760 476 3962; Middle East/Africa: +1 760 476 3959; Asia Pacific +1 760 476 3960; Europe +1 760 476 3961

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

| | | |
|--|------|--|
| Flammable liquids Category 4 | H227 | Combustible liquid |
| Acute toxicity (oral) Category 4 | H302 | Harmful if swallowed |
| Acute toxicity (dermal) Category 4 | H312 | Harmful in contact with skin |
| Acute toxicity (inhalation:dust,mist) Category 4 | H332 | Harmful if inhaled |
| Skin corrosion/irritation Category 1B | H314 | Causes severe skin burns and eye damage |
| Serious eye damage/eye irritation Category 1 | H318 | Causes serious eye damage |
| Respiratory sensitization, Category 1 | H334 | May cause an allergy or asthma symptoms or breathing difficulties if inhaled |
| Skin sensitization, Category 1 | H317 | May cause an allergic skin reaction |
| Reproductive toxicity Category 2 | H361 | Suspected of damaging fertility or the unborn child |
| Full text of H statements : see section 16 | | |

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

H227 - Combustible liquid
 H302+H312+H332 - Harmful if swallowed, in contact with skin or if inhaled
 H314 - Causes severe skin burns and eye damage
 H317 - May cause an allergic skin reaction

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Precautionary statements (GHS US)

H318 - Causes serious eye damage
H334 - May cause an allergy or asthma symptoms or breathing difficulties if inhaled
H361 - Suspected of damaging fertility or the unborn child
: P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260 - Do not breathe dust/fume/gas/mist/vapors/spray.
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P271 - Use only outdoors or in a well-ventilated area.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P284 - [In case of inadequate ventilation] wear respiratory protection.
P301+P312 - If swallowed: Call a poison center or doctor if you feel unwell.
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.
P302+P352 - If on skin: Wash with plenty of water.
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.
P304+P341 - If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 - If exposed or concerned: Get medical advice/attention.
P310 - Immediately call a poison center or doctor.
P312 - Call a poison center or doctor if you feel unwell.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P322 - Specific treatment (see supplemental first aid instruction on this label)
P330 - Rinse mouth.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P342+P311 - If experiencing respiratory symptoms: Call a poison center or doctor.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P363 - Wash contaminated clothing before reuse.
P370+P378 - In case of fire: Use media other than water to extinguish.
P403+P235 - Store in a well-ventilated place. Keep cool.
P405 - Store locked up.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

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3.2. Mixtures

| Name | Product identifier | % | GHS US classification |
|--|---------------------|---------|---|
| 1,2-Cyclohexanediamine | CAS-No.: 694-83-7 | 68 | Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation:dust,mist), H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 |
| Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1) | CAS-No.: 39423-51-3 | 25 – 35 | Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 |
| Piperazine | CAS-No.: 110-85-0 | 1 – 2 | Skin Corr. 1B, H314 Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1, H317 Repr. 2, H361 |

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

| | |
|---------------------------------------|--|
| First-aid measures general | : Call a physician immediately. |
| First-aid measures after inhalation | : Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor/physician if you feel unwell. |
| First-aid measures after skin contact | : Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. Call a physician immediately. |
| First-aid measures after eye contact | : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately. |
| First-aid measures after ingestion | : Rinse mouth. Do not induce vomiting. Call a physician immediately. |

4.2. Most important symptoms and effects (acute and delayed)

| | |
|-------------------------------------|---|
| Symptoms/effects after inhalation | : May cause an allergy or asthma symptoms or breathing difficulties if inhaled. |
| Symptoms/effects after skin contact | : Burns. May cause an allergic skin reaction. |
| Symptoms/effects after eye contact | : Serious damage to eyes. |
| Symptoms/effects after ingestion | : Burns. |

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

| | |
|--------------------------------|--|
| Suitable extinguishing media | : Water spray. Dry powder. Foam. Carbon dioxide. |
| Unsuitable extinguishing media | : Not determined. |

5.2. Specific hazards arising from the chemical

| | |
|--|--------------------------------|
| Fire hazard | : Combustible liquid. |
| Hazardous decomposition products in case of fire | : Toxic fumes may be released. |

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5.3. Special protective equipment and precautions for fire-fighters

- Firefighting instructions : Eliminate all ignition sources if safe to do so. Evacuate area. Exercise caution when fighting any chemical fire.
- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

- Emergency procedures : Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid contact with skin, eyes and clothing. Do not breathe dust/fume/gas/mist/vapors/spray.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

- Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.
- Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Wear personal protective equipment. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes, on skin, or on clothing. Use only outdoors or in a well-ventilated area. Do not breathe dust/fume/gas/mist/vapors/spray.
- Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in a well-ventilated place. Keep cool. Store locked up.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

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No additional information available

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1,2-Cyclohexanediamine (694-83-7)

No additional information available

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1) (39423-51-3)

No additional information available

Triethanolamine (102-71-6)

USA - ACGIH - Occupational Exposure Limits

| | |
|---------------|---------------------|
| ACGIH OEL TWA | 5 mg/m ³ |
|---------------|---------------------|

Piperazine (110-85-0)

USA - ACGIH - Occupational Exposure Limits

| | |
|---------------------|---|
| ACGIH OEL TWA [ppm] | 0.03 ppm (inhalable fraction and vapor) |
|---------------------|---|

| | |
|-------------------------|---|
| ACGIH chemical category | Not Classifiable as a Human Carcinogen, dermal sensitizer |
|-------------------------|---|

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Chemical goggles or safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Wear respiratory protection.

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|----------------|---------------------|
| Physical state | : Liquid |
| Appearance | : Clear. |
| Color | : Colorless |
| Odor | : Amine-like |
| Odor threshold | : No data available |
| pH | : No data available |
| Melting point | : Not applicable |
| Freezing point | : No data available |

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| | |
|---|---------------------|
| Boiling point | : No data available |
| Flash point | : > 70 °C |
| Relative evaporation rate (butyl acetate=1) | : No data available |
| Flammability (solid, gas) | : Not applicable. |
| Vapor pressure | : No data available |
| Relative vapor density at 20 °C | : No data available |
| Relative density | : 0.97 |
| Solubility | : No data available |
| Partition coefficient n-octanol/water (Log Pow) | : No data available |
| Auto-ignition temperature | : No data available |
| Decomposition temperature | : No data available |
| Viscosity, kinematic | : No data available |
| Viscosity, dynamic | : No data available |
| Explosion limits | : No data available |
| Explosive properties | : No data available |
| Oxidizing properties | : No data available |

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition. Moisture.

10.5. Incompatible materials

Strong acids. Strong bases. Strong oxidizing agents.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

| | |
|-----------------------------|---------------------------------|
| Acute toxicity (oral) | : Harmful if swallowed. |
| Acute toxicity (dermal) | : Harmful in contact with skin. |
| Acute toxicity (inhalation) | : Harmful if inhaled. |

| EpoHeat CLR Hardener | |
|----------------------|----------------------------|
| ATE US (oral) | 1364.107 mg/kg body weight |
| ATE US (dermal) | 1601.355 mg/kg body weight |
| ATE US (dust, mist) | 2.206 mg/l/4h |

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| 1,2-Cyclohexanediamine (694-83-7) | |
|--|------------------------|
| LD50 oral rat | 4556 mg/kg |
| LD50 dermal rat | 1870 mg/kg |
| LC50 Inhalation - Rat | > 3.23 mg/l/4h |
| ATE US (oral) | 4556 mg/kg body weight |
| ATE US (dermal) | 1870 mg/kg body weight |
| ATE US (dust, mist) | 1.5 mg/l/4h |

| Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1) (39423-51-3) | |
|--|------------------------|
| LD50 dermal rat | > 1000 mg/kg |
| ATE US (oral) | 500 mg/kg body weight |
| ATE US (dermal) | 1100 mg/kg body weight |

| Piperazine (110-85-0) | |
|------------------------------|------------------------|
| LD50 oral rat | 600 mg/kg |
| LD50 dermal rabbit | 1590 mg/kg |
| ATE US (oral) | 600 mg/kg body weight |
| ATE US (dermal) | 1590 mg/kg body weight |

| | |
|-------------------------------------|--|
| Skin corrosion/irritation | : Causes severe skin burns. |
| Serious eye damage/irritation | : Causes serious eye damage. |
| Respiratory or skin sensitization | : May cause an allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction. |
| Germ cell mutagenicity | : Not classified. |
| Carcinogenicity | : Not classified. |
| Reproductive toxicity | : Suspected of damaging fertility or the unborn child. |
| STOT-single exposure | : Not classified. |
| STOT-repeated exposure | : Not classified. |
| Aspiration hazard | : Not classified. |
| Viscosity, kinematic | : No data available |
| Symptoms/effects after inhalation | : May cause an allergy or asthma symptoms or breathing difficulties if inhaled. |
| Symptoms/effects after skin contact | : Burns. May cause an allergic skin reaction. |
| Symptoms/effects after eye contact | : Serious damage to eyes. |
| Symptoms/effects after ingestion | : Burns. |

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Before neutralisation, the product may represent a danger to aquatic organisms.

| Piperazine (110-85-0) | |
|------------------------------|--|
| LC50 - Fish [1] | > 10000 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static]) |

12.2. Persistence and degradability

No additional information available

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12.3. Bioaccumulative potential

Piperazine (110-85-0)

| | |
|----------------|-----------|
| BCF - Fish [1] | 0.3 – 3.9 |
|----------------|-----------|

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with DOT / IMDG / IATA

14.1. UN number

| | |
|---------------|----------|
| DOT NA No | : UN2735 |
| UN-No. (IMDG) | : 2735 |
| UN-No. (IATA) | : 2735 |

14.2. UN proper shipping name

| | |
|-----------------------------|---|
| Proper Shipping Name (DOT) | : Polyamines, liquid, corrosive, n.o.s. |
| Proper Shipping Name (TDG) | : AMINES, LIQUID, CORROSIVE, N.O.S. |
| Proper Shipping Name (IMDG) | : AMINES, LIQUID, CORROSIVE, N.O.S. |
| Proper Shipping Name (IATA) | : Amines, liquid, corrosive, n.o.s. |

14.3. Transport hazard class(es)

DOT

| | |
|----------------------------------|-----|
| Transport hazard class(es) (DOT) | : 8 |
| Hazard labels (DOT) | : 8 |



IMDG

| | |
|-----------------------------------|-----|
| Transport hazard class(es) (IMDG) | : 8 |
| Hazard labels (IMDG) | : 8 |



IATA

| | |
|-----------------------------------|-----|
| Transport hazard class(es) (IATA) | : 8 |
|-----------------------------------|-----|

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Hazard labels (IATA) : 8



14.4. Packing group

Packing group (DOT) : II
Packing group (IMDG) : II
Packing group (IATA) : II

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Special precautions for user

DOT

UN-No.(DOT) : UN2735
DOT Special Provisions (49 CFR 172.102) : B2 - MC 300, MC 301, MC 302, MC 303, MC 305, and MC 306 and DOT 406 cargo tanks are not authorized.
IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized.
T11 - 6 178.274(d)(2) Normal..... 178.275(d)(3)
TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.
TP27 - A portable tank having a minimum test pressure of 4 bar (400 kPa) may be used provided the calculated test pressure is 4 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.
DOT Packaging Exceptions (49 CFR 173.xxx) : 154
DOT Packaging Non Bulk (49 CFR 173.xxx) : 202
DOT Packaging Bulk (49 CFR 173.xxx) : 242
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 1 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 30 L
DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
DOT Vessel Stowage Other : 52 - Stow "separated from" acids

IMDG

Special provision (IMDG) : 274
Limited quantities (IMDG) : 1 L
Excepted quantities (IMDG) : E2
Packing instructions (IMDG) : P001
IBC packing instructions (IMDG) : IBC02
Tank instructions (IMDG) : T11
Tank special provisions (IMDG) : TP1, TP27
EmS-No. (Fire) : F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE
EmS-No. (Spillage) : S-B - SPILLAGE SCHEDULE Bravo - CORROSIVE SUBSTANCES
Stowage category (IMDG) : A
Properties and observations (IMDG) : Colourless to yellowish liquids or solutions with a pungent odour. Miscible with or soluble in water. When involved in a fire, evolve toxic gases. Corrosive to most metals, especially to copper and its alloys. Reacts violently with acids. Cause burns to skin, eyes and mucous membranes.

IATA

PCA Excepted quantities (IATA) : E2

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| | |
|--|------------|
| PCA Limited quantities (IATA) | : Y840 |
| PCA limited quantity max net quantity (IATA) | : 0.5L |
| PCA packing instructions (IATA) | : 851 |
| PCA max net quantity (IATA) | : 1L |
| CAO packing instructions (IATA) | : 855 |
| CAO max net quantity (IATA) | : 30L |
| Special provision (IATA) | : A3, A803 |
| ERG code (IATA) | : 8L |

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

EpoHeat CLR Hardener

| | |
|-------------------------------------|---|
| SARA Section 311/312 Hazard Classes | Physical hazard - Flammable (gases, aerosols, liquids, or solids) Health hazard - Acute toxicity (any route of exposure) Health hazard - Respiratory or skin sensitization Health hazard - Reproductive toxicity Health hazard - Serious eye damage or eye irritation Health hazard - Skin corrosion or Irritation |
|-------------------------------------|---|

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

15.2. International regulations

1,2-Cyclohexanediamine (694-83-7)

Listed on the NCI (Vietnam - National Chemical Inventory)

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1) (39423-51-3)

Listed on the NCI (Vietnam - National Chemical Inventory)

Piperazine (110-85-0)

Listed on the NCI (Vietnam - National Chemical Inventory)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

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| Component | State or local regulations |
|----------------------|---|
| Piperazine(110-85-0) | U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Massachusetts - Right To Know List |

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date : 05/18/2022

| Full text of H-phrases | |
|------------------------|--|
| H227 | Combustible liquid |
| H302 | Harmful if swallowed |
| H312 | Harmful in contact with skin |
| H314 | Causes severe skin burns and eye damage |
| H317 | May cause an allergic skin reaction |
| H318 | Causes serious eye damage |
| H332 | Harmful if inhaled |
| H334 | May cause an allergy or asthma symptoms or breathing difficulties if inhaled |
| H361 | Suspected of damaging fertility or the unborn child |

Safety Data Sheet (SDS), USA - HSI

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