

MATERIAL SAFETY DATA SHEET

SECTION 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Buehler REPLICATING MEDIA 7/30, BUEHLER REPLICATING KIT

IDENTIFICATION NUMBER: 57-6003 & 57-6100

PRODUCT USE/CLASS: Polysiloxane blend

SUPPLIER:

BUEHLER, a division of Illinois Tool Works Inc.

41 WAUKEGAN ROAD

LAKE BLUFF, IL 60044

EMERGENCY: 800-424-9300

INFORMATION: 847-295-6500

PREPARER: Technical Department, 847-295-6500

PREPARE DATE: 4/03/2012, 03 April 2012

SECTION 2 - COMPOSITION/INFORMATION ON INGREDIENTS								
ITEM	CHEMICAL NAME		CAS NUMBER		WT/WT%			
1	Blend based on polymethylvinylsiloxanes + potymethylhydrogensiloxanes + silica		69013-23-6 70900-21-9		7			
ITEM	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL - CEILING		COMPANY TLV- TWA	SKIN	
N.E N.E N.E N.E N.E NO (SEE SECTION 16 FOR ABBREVIATION LEGEND)								

SECTION 3 - HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW: Slightly irritating to eyes, may cause skin sensitisation.

ACUTE EFFECTS - EYE CONTACT: Contact with eyes may cause mild irritation with redness and tearing.

ACUTE EFFECTS - SKIN CONTACT: Not expected to present a hazard in normal industrial use. No hazards known.

ACUTE EFFECTS - INHALATION: Not expected to present a hazard in normal industrial use. No hazards known.

ACUTE EFFECTS - INGESTION: Bot expected to present a hazard in normal industrial use.

CHRONIC OVEREXPOSURE EFFECTS: None known.

OTHER INFORMATION: No information.

PRIMARY ROUTE(S) OF ENTRY: N.A.

SECTION 4 - FIRST AID MEASURES

EYE CONTACT: Immediately flush eyes with plenty of water. Get medical attention if irritation persists.

SKIN CONTACT: Wipe off as much as possible (using a clean, soft, absorbent material). Wash immediately with plenty of soap and water. Get medical attention if irritation develops or persists.

INHALATION: No specific treatment is necessary since this material is not likely to be hazardous by inhalation. If exposed to excessive levels of dusts or fumes, remove to fresh air. Medical personnel may administer oxygen if breathing is difficult. Seek medical attention if symptoms persist.

INGESTION: swallowing less than an ounce will not cause significant harm. For larger amounts, do not induce vomiting, but give one or two glasses of water to drink and get medical attention.

NOTES TO PHYSICIAN: Treat symptomatically.

SECTION 5 - FIRE FIGHTING MEASURES

FLASH POINT: - >200° C (Closed cup)

LOWER EXPLOSIVE LIMIT: N.A. UPPER EXPLOSIVE LIMIT: N.A.

AUTOIGNITION TEMPERATURE: No data

EXTINGUISHING MEDIA: CO2, Foam, Dry Chemical, Water Spray

UNUSUAL FIRE AND EXPLOSION HAZARDS: Combustible liquid. During Combustion: Toxic and highly flammable gases are released (explosion hazard). Hazardous dust is released.

SPECIAL FIREFIGHTING PROCEDURES: Wear a NIOSH approved positive pressure self-contained breathing apparatus with full protective clothing. Avoid directing water stream directly into flame; it may cause frothing with subsequent spread of flame. Do not release runoff from fire control methods to sewers or waterways.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Absorb non-recoverable liquid with dry sand or dry inert absorbent material. Contaminated material should be swept or shoveled into appropriate waste container and disposed of in accordance with applicable federal, state and local regulations. Do NOT discharge into drains.

Personal Protective Equipment - Safety Glasses, PVC gloves.

Stop the leak. Turn leaking containers leak-side up to prevent the escape of liquid. Remove all incompatible materials as quickly as possible - alkalis and caustic products. Remove all sources of ignition.

SECTION 7 - HANDLING AND STORAGE

HANDLING: Avoid breathing vapors from heated material.

STORAGE: Store the container tightly closed. Store away from any source of ignition. Store away from incompatible materials.

SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS: General ventilation usually adequate.

RESPIRATORY PROTECTION: None normally required under general ventilation.

SKIN PROTECTION: Clean clothing to cover skin. Rubber or synthetic gloves.

EYE PROTECTION: Eye protection (i.e., safety glasses, safety goggles and/or face shield) should be determined based

on conditions of use.

OTHER PROTECTIVE EQUIPMENT: Accessible eye wash and safety shower.

HYGIENIC PRACTICES: Follow good general industrial safety practices during use. Do not smoke or eat during use.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

BOILING RANGE: N.A. VAPOR DENSITY: Is heavier than air.

ODOR: Very slight ODOR THRESHOLD: N.A.

APPEARANCE: Colored liquid EVAPORATION RATE: Is slower than Butyl Acetate

SOLUBILITY IN H₂O: Insoluble

FREEZE POINT: No data SPECIFIC GRAVITY: 1.05

VAPOR PRESSURE: N.A. pH @ 0.0%: N.A.

PHYSICAL STATE: Liquid VISCOSITY: Medium

COEFFICIENT OF WATER/OIL DISTRIBUTION: No data

(SEE SECTION 16 FOR ABBREVIATION LEGEND)

SECTION 10 - STABILITY AND REACTIVITY

CONDITIONS TO AVOID: Strong Oxidizing agents. Alkalis and caustic products.

INCOMPATIBILITY: No information.

HAZARDOUS DECOMPOSITION PRODUCTS: Oxides of carbon. Oxides of silicon.

HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.

STABILITY: This product is stable under normal storage conditions.

SECTION 11 - TOXICOLOGICAL PROPERTIES

Acute Toxicity: LD 50 skin (Rat): >2000mg/kg (Unpublished work)

LD 50 oral (Rat): >2000mg/kg

SECTION 12 - ECOLOGICAL INFORMATION

BEHAVIOR IN THE ENVIRONMENT:

Mobility: Slightly soluble product; readily forms deposits.

Persistence/Degradability: Non biodegradable.

Bioaccumulation: Not bioaccumulable.

Destination of the Product: Ultimate destination of the product: SOIL and SEDIMENT.

ECOTOXICITY: Effects on the Aquatic Environment: The product does not have any known adverse effects on the aquatic

environment.

SECTION 13 - DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: If product becomes contaminated, follow disposal instructions for contaminant. Dispose of in accordance with federal, state and local regulations. Do NOT discharge waste into drains.

Decontamination/Cleaning: Allow it to drain thoroughly. Rinse with an appropriate solvent. Recover and incinerate the cleaning solvent and dispose of at a licensed site.

SECTION 14 - TRANSPORTATION INFORMATION						
DOT PROPER SHIPPING NAME: Not Regulated.						
DOT TECHNICAL NAME: N.A.	HAZARD SUBCLASS: N.A.					
DOT HAZARD CLASS: N.A.	PACKAGING GROUP: N.A.					
DOT UN/NA CLASS: N.A.	RESP. GUIDE PAGE:					
INTERNATIONAL SHIPPING NAME: Not Regulated.						
INTERNATIONAL ID NUMBER: N.A.						
IMDG CLASS (1°, 2°): N.A.	IMDG PAGE NUMBER: N.A.					
IMDG EMS: : N.A.	IATA CLASS (1°, 2°): N.A.					

SECTION 15 - REGULATORY INFORMATION

OSHA: Non-hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200).

<u>CERCLA - SARA HAZARD CATEGORY</u>: THIS PRODUCT HAS BEEN REVIEWED, AND IS CONSIDERED, UNDER APPLICABLE DEFINITIONS, TO MEET THE FOLLOWING CATEGORIES: None

SARA SECTION 313: THIS PRODUCT CONTAINS THE FOLLOWING SUBSTANCES SUBJECT TO THE REPORTING REQUIREMENTS OF SECTION 313 AND 40 CFR PART 372:

CHEMICAL NAME -----CAS NUMBER

No SARA Section 313 components exist in this product.

TOXIC SUBSTANCE CONTROL ACT: THE CHEMICAL SUBSTANCES IN THIS PRODUCT ARE ON THE TSCA SECTION 8 INVENTORY. THIS PRODUCT CONTAINS THE FOLLOWING CHEMICAL SUBSTANCES SUBJECT TO THE REPORTING REQUIREMENTS OF TSCA 12(B) IF EXPORTED FROM THE UNITED STATES:

CHEMICAL NAME -----CAS NUMBER

No compounds found

<u>NEW JERSEY RIGHT-TO-KNOW</u>: THE FOLLOWING MATERIALS ARE NON-HAZARDOUS, BUT ARE AMONG THE TOP 5 COMPONENTS IN THIS PRODUCT: Not regulated.

<u>PENNSYLVANIA RIGHT-TO-KNOW</u>: THE FOLLOWING NON-HAZARDOUS INGREDIENTS ARE PRESENT IN THE PRODUCT AT GREATER THAN 3%: Not regulated.

CALIFORNIA PROPOSTION 65: No Proposition 65 chemicals known to exist in this product.

CANADIAN WHMIS: THIS MSDS HAS BEEN PREPARED IN COMPLIANCE WITH CONTROLLED PRODUCT REGULATIONS EXCEPT FOR USE OF THE 16 HEADINGS.

CANADIAN WHMIS CLASS: Not regulated.

COMPONENT RCRA CLASSIFICATIONS: Not regulated.

COMPONENT RCRA CODES: No information.

CERCLA RQ VALUE (MINIMUM): None known.

SECTION 16 - OTHER INFORMATION

HMIS RATINGS

HEALTH: 0 FLAMMABILITY: 1 REACTIVITY: 0

PREVIOUS MSDS REVISION DATE: 3/23/2009, 23 March 2009

REASON FOR REVISION: Administrative change for new format. Revised section(s): 2, 7, 9, 11, 12, 13

VOLATILE ORGANIC COMPOUNDS: 0 grams/ltr (calculated).

LEGEND:

N.A. - NO INFORMATION N.E. - NOT ESTABLISHED N.D. - NOT DETERMINED

ABBREVIATIONS: ACGIH = AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS; OSHA = OCCUPATIONAL HEALTH AND SAFETY ADMINISTRATION; TLV-TWA = THRESHOLD LIMIT VALUE — TIME WEIGHTED AVERAGE (8 HOURS); STEL = SHORT-TERM EXPOSURE LIMIT (15 MINUTES); C = CEILING VALUE; PEL = PERMISSIBLE EXPOSURE LIMIT

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