

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING**Product identifier**

Product Name EpoxiCure 2 Resin
Product Code(s) 20-3430-064, 20-3430-128
(M)SDS Number 1350306_A

Other means of identification

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Laboratory Use Only
Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Buehler
Manufacturer Address 41 Waukegan Rd
Lake Bluff, IL 60044
www.buehler.com
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Emergency telephone number

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2. HAZARDS IDENTIFICATION**Classification**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200).

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1

GHS Label elements, including precautionary statements

Emergency Overview

Signal word	Warning		
Hazard Statements			
Causes skin irritation			
Causes serious eye irritation			
May cause an allergic skin reaction			
Harmful to aquatic life with long lasting effects			
			
Appearance	Clear to yellow	Physical state	Liquid
		Odor	Mild

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
 Wear protective gloves/protective clothing/eye protection/face protection
 Avoid breathing dust/fume/gas/mist/vapors/spray

Precautionary Statements - Response

None

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention

Skin

IF ON SKIN: Wash with plenty of soap and water
 If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Storage

None

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other information

No information available

Interactions with Other Chemicals

No information available.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No.	Weight-%	Trade Secret
Bisphenol A - Epichlorohydrin polymer	25068-38-6	50 - 100%	*
Oxirane, [[[2-ethylhexyl)oxy)methyl]-	2461-15-6	5 - 10%	*
Oxirane, 2,2'-[(2,2-dimethyl-1,3-propanediyl)bis(oxymethylene)]bis-	17557-23-2	5 - 10%	*

*The exact percentage (concentration) of composition has been withheld as a trade secret

4. FIRST AID MEASURES

First aid measures

General Advice	Show this safety data sheet to the doctor in attendance.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists. Do not rub affected area.
Skin contact	Wash off immediately with soap and plenty of water for at least 15 minutes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur.
Ingestion	Rinse mouth immediately and drink plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Wear personal protective clothing (see section 8). Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

Most important symptoms and effects, both acute and delayed

Most Important Symptoms and Effects	Burning sensation. Itching. Rashes. Hives.
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Indication of any immediate medical attention and special treatment needed

Notes to Physician	May cause sensitization in susceptible persons. Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Dry chemical. Carbon dioxide (CO₂). Water spray. Alcohol resistant foam. Dry chemical, CO₂, alcohol-resistant foam or water spray.

Unsuitable extinguishing media

CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

Product is or contains a sensitizer. May cause sensitization by skin contact. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray.

Uniform Fire Code Sensitizer: Liquid

Explosion Data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. See section 8 for more information. Take precautionary measures against static discharges. Do not touch or walk through spilled material.

Other Information Refer to protective measures listed in Sections 7 and 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so. Do not touch or walk through spilled material. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Do not breathe dust/fume/gas/mist/vapors/spray.

Conditions for safe storage, including any incompatibilities

Storage Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labeled containers. Store in accordance with the particular national regulations. Store in accordance with local regulations.

Incompatible Products Strong acids. Strong oxidizing agents. Strong bases.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Appropriate engineering controls

Engineering Measures Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection If splashes are likely to occur. None required for consumer use. Tight sealing safety goggles.

Skin and body protection Wear protective gloves and protective clothing. Long sleeved clothing. Impervious gloves.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene Measures Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical and Chemical Properties

Physical state	Liquid	Odor	Mild
Appearance	Clear to yellow	Odor Threshold	No information available
Color	Light yellow		

<u>Property</u>	<u>Values</u>	<u>Remarks Method</u>
pH	No data available	
Melting / freezing point	No data available	None known
Boiling point / boiling range	165 °C / 329 °F	
Flash Point	93 °C / 199 F	
Evaporation Rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		
Upper flammability limit	No data available	
Lower flammability limit	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Specific Gravity	1.099	
Water Solubility	Insoluble	
Solubility in other solvents	No data available	None known
Partition coefficient: n-octanol/water	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No data available	
Oxidizing properties	No data available	

Other Information

Softening Point	No data available
VOC Content (%)	No data available
Particle Size	No data available
Particle Size Distribution	

10. STABILITY AND REACTIVITY

Reactivity

No data available.

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Strong acids. Strong oxidizing agents. Strong bases.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure**Product Information****Inhalation**

Specific test data for the substance or mixture is not available. May cause irritation of

	respiratory tract.
Eye contact	Specific test data for the substance or mixture is not available. (based on components). May cause redness, itching, and pain. Causes serious eye irritation.
Skin contact	Specific test data for the substance or mixture is not available. Causes skin irritation. (based on components). Prolonged contact may cause redness and irritation.
Ingestion	Specific test data for the substance or mixture is not available. Ingestion may cause irritation to mucous membranes. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Bisphenol A - Epichlorohydrin polymer 25068-38-6	= 11400 mg/kg (Rat)	-	-
Oxirane, [[[2-ethylhexyl)oxy]methyl]- 2461-15-6	= 7800 mg/kg (Rat)	-	-
Oxirane, 2,2'-[[2,2-dimethyl-1,3-propanediyl) bis(oxyethylene)]bis- 17557-23-2	= 4500 mg/kg (Rat)	-	-

Information on toxicological effects

Symptoms Erythema (skin redness). May cause redness and tearing of the eyes. Itching. Rashes. Hives.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization	May cause sensitization in susceptible persons. May cause sensitization by skin contact.
Mutagenic Effects	No information available.
Carcinogenicity	Contains no ingredient listed as a carcinogen.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Target Organ Effects	Respiratory system. Eyes. Skin.
Aspiration Hazard	No information available.

Numerical measures of toxicity Product Information

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)
9,999.00 mg/kg

12. ECOLOGICAL INFORMATION

Ecotoxicity

Harmful to aquatic life with long lasting effects.

Persistence and Degradability

No information available.

Bioaccumulation

No information available

Other adverse effects

No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal methods

This material, as supplied, is not a hazardous waste according to Federal regulations (40 CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local regulations for additional requirements.

Contaminated Packaging

Dispose of contents/containers in accordance with local regulations.

14. TRANSPORT INFORMATION

<u>DOT</u>	NOT REGULATED
<u>TDG</u>	NOT REGULATED
<u>MEX</u>	NOT REGULATED
<u>ICAO</u>	NOT REGULATED
<u>IATA</u>	NOT REGULATED
<u>IMDG/IMO</u>	NOT REGULATED
<u>RID</u>	NOT REGULATED
<u>ADR</u>	NOT REGULATED
<u>ADN</u>	NOT REGULATED

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL	All components are listed either on the DSL or NDSL.

IECSC

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	No
Fire Hazard	Yes
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

This product does not contain any substances regulated by state right-to-know regulations.

International Regulations

Canada

WHMIS Hazard Class

Not determined

16. OTHER INFORMATION

NFPA	Health Hazards 2	Flammability 1	Instability 0	Physical and Chemical Hazards - Personal Protection
HMIS	Health Hazards 2	Flammability 1	Physical Hazard 0	

X

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Disclaimer

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End of Safety Data Sheet