

Safety Data Sheet



Section 1: Identification of the Substance/Mixture and of the Company/Undertaking

1.1 Product identifier

Product Name • Buehler EpoHeat 2 Hardener
Product Code • 20-3422-016

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified use(s) • Epoxy activator

1.3 Details of the supplier of the safety data sheet

Manufacturer • BUEHLER, a division of Illinois Tool Works Inc.
41 Waukegan Road
Lake Bluff, IL 60044
United States

Telephone (Technical) • 847-295-6500

1.4 Emergency telephone number

Manufacturer • 800-424-9300 - CHEMTREC

Section 2: Hazards Identification

EU/EEC

According to: Regulation (EC) No 1272/2008 (CLP)/REACH 1907/2006 [amended by 453/2010]
According to: EU Directive 67/548/EEC (DSD) or 1999/45/EC (DPD)

2.1 Classification of the substance or mixture

CLP

- Acute Toxicity Oral 4 - H302
- Acute Toxicity Dermal 4 - H312
- Skin Corrosion 1B - H314
- Skin Sensitization 1 - H317
- Hazardous to the aquatic environment Chronic 3 - H412

DSD/DPD

- Corrosive (C)
- Harmful (Xn)
- R21/22, R34, R43, R52, R53

2.2 Label Elements

CLP

DANGER



- Hazard statements** • H302 - Harmful if swallowed
 H312 - Harmful in contact with skin
 H314 - Causes severe skin burns and eye damage.
 H317 - May cause an allergic skin reaction
 H412 - Harmful to aquatic life with long lasting effects

Precautionary statements

- Prevention** • P260 - Do not breathe mists, vapours, and/or spray.
 P264 - Wash thoroughly after handling.
 P270 - Do not eat, drink or smoke when using this product.
 P272 - Contaminated work clothing should not be allowed out of the workplace.
 P273 - Avoid release to the environment.
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.
- Response** • P304+P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
 P310 - Immediately call a POISON CENTER or doctor/physician.
 P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P312 - Call a POISON CENTER or doctor/physician if you feel unwell.
 P321 - Specific treatment, see supplemental first aid information.
 P363 - Wash contaminated clothing before reuse.
 P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P301+P312 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician if you feel unwell.
 P330 - Rinse mouth.
 P331 - Do NOT induce vomiting.
- Storage/Disposal** • P405 - Store locked up.
 P501 - Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

DSD/DPD



- Risk phrases** • R21/22 - Harmful in contact with skin and if swallowed.
 R34 - Causes burns.
 R43 - May cause sensitisation by skin contact.
 R52 - Harmful to aquatic organisms.
 R53 - May cause long-term adverse effects in the aquatic environment.
- Safety phrases** • S24 - Avoid contact with skin.
 S36 - Wear suitable protective clothing.
 S37 - Wear suitable gloves.
 S39 - Wear eye/face protection.
 S45 - In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

2.3 Other Hazards

- CLP** • According to Regulation (EC) No. 1272/2008 (CLP) this material is considered hazardous.
- DSD/DPD** • According to European Directive 1999/45/EC this material is considered dangerous.

UN GHS

According to: UN Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

2.1 Classification of the substance or mixture

UN GHS

- Acute Toxicity Oral 4
Skin Corrosion 1C
Serious Eye Damage 1
Hazardous to the aquatic environment Acute 3
Hazardous to the aquatic environment Chronic 3

2.2 Label elements

UN GHS

DANGER



- Hazard statements**
- Harmful if swallowed
Causes severe skin burns and eye damage.
Causes serious eye damage
Harmful to aquatic life
Harmful to aquatic life with long lasting effects

Precautionary statements

- Prevention**
- Do not breathe mists, vapours, and/or spray.
Wash thoroughly after handling.
Do not eat, drink or smoke when using this product.
Avoid release to the environment.
Wear protective gloves/protective clothing/eye protection/face protection.
- Response**
- IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
Immediately call a POISON CENTER or doctor/physician.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
Specific treatment, see supplemental first aid information.
Wash contaminated clothing before reuse.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician if you feel unwell.
Rinse mouth.
Do NOT induce vomiting.
- Storage/Disposal**
- Store locked up.
Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

2.3 Other hazards

UN GHS

- According to the Globally Harmonized System for Classification and Labeling (GHS) this product is considered hazardous.

United States (US)

According to: OSHA 29 CFR 1910.1200 HCS

2.1 Classification of the substance or mixture

OSHA HCS 2012

- Acute Toxicity Oral 4
Skin Corrosion 1C
Serious Eye Damage 1

2.2 Label elements

OSHA HCS 2012

DANGER



- Hazard statements** • Harmful if swallowed
 Causes severe skin burns and eye damage.
 Causes serious eye damage

Precautionary statements

- Prevention** • Do not breathe mists, vapours, and/or spray.
 Wash thoroughly after handling.
 Do not eat, drink or smoke when using this product.
 Wear protective gloves/protective clothing/eye protection/face protection.
- Response** • IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
 Immediately call a POISON CENTER or doctor/physician.
 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 Specific treatment, see supplemental first aid information.
 Wash contaminated clothing before reuse.
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician if you feel unwell.
 Rinse mouth.
 Do NOT induce vomiting.

- Storage/Disposal** • Store locked up.
 Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

2.3 Other hazards

OSHA HCS 2012

- Under United States Regulations (29 CFR 1910.1200 - Hazard Communication Standard), this product is considered hazardous.

Canada

According to: WHMIS

2.1 Classification of the substance or mixture

WHMIS

- Other Toxic Effects - D2B
 Corrosive - E

2.2 Label elements

WHMIS



- Other Toxic Effects - D2B
 Corrosive - E

2.3 Other hazards

WHMIS

- In Canada, the product mentioned above is considered hazardous under the Workplace Hazardous Materials Information System (WHMIS).

Section 3 - Composition/Information on Ingredients

3.1 Substances

- Material does not meet the criteria of a substance.

3.2 Mixtures

Composition					
Chemical Name	Identifiers	%	LD50/LC50	Classifications According to Regulation/Directive	Comments
Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-	CAS:2855-13-2 EC Number:220-666-8 EU Index:612-067-00-9	50% TO 100%	NDA	UN GHS: Skin Corr. 1C; Eye Dam. 1; Acute Tox. 4 (orl); Aquatic Acute 3; Aquatic Chronic 3 EU DSD/DPD: Annex VI, Table 3.2: Xn, R21/22; C, R34; R43; R52, R53 EU CLP: Annex VI, Table 3.1: Acute Tox. 4 *, H312; Acute Tox. 4 *, H302; Skin Corr. 1B, H314; Skin Sens. 1, H317; Aquatic Chronic 3, H412 OSHA HCS 2012: Skin Corr. 1C; Eye Dam. 1; Acute Tox. 4 (orl)	NDA

Section 4 - First Aid Measures

4.1 Description of first aid measures

Inhalation

- Move victim to fresh air. Administer oxygen if breathing is difficult. Do not use mouth-to-mouth method if victim inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Give artificial respiration if victim is not breathing. Get medical attention immediately.

Skin

- For minor skin contact, avoid spreading material on unaffected skin. In case of contact with substance, immediately flush skin with running water for at least 20 minutes. Remove and isolate contaminated clothing. If irritation develops and persists, get medical attention.

Eye

- Hold eye open and rinse slowly and gently with water for 15-20 minutes. Remove contact lenses, if present, after the first five minutes, then continue rinsing eye. Get medical attention immediately.

Ingestion

- If swallowed, rinse mouth with water (only if the person is conscious) Do NOT induce vomiting. Give victim a glass of water or milk. Never give anything by mouth to an unconscious person. Do not use mouth-to-mouth method if victim ingested the substance. Obtain medical attention immediately if ingested.

4.2 Most important symptoms and effects, both acute and delayed

- Refer to Section 11 - Toxicological Information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to Physician

- All treatments should be based on observed signs and symptoms of distress in the patient. Consideration should be given to the possibility that overexposure to materials other than this product may have occurred.

Section 5 - Firefighting Measures

5.1 Extinguishing media

Suitable Extinguishing Media • Alcohol foam, CO₂, dry chemical, foam, water fog.

Unsuitable Extinguishing Media • No data available

5.2 Special hazards arising from the substance or mixture

Unusual Fire and Explosion Hazards

- Containers may explode when heated.

Hazardous Combustion Products

- Irritating and/or toxic gases or fumes may be generated by thermal decomposition or combustion.

5.3 Advice for firefighters

- Structural firefighters' protective clothing provides limited protection in fire situations ONLY; it is not effective in spill situations where direct contact with the substance is possible.
Wear chemical protective clothing that is specifically recommended by the manufacturer. It may provide little or no thermal protection.
Wear positive pressure self-contained breathing apparatus (SCBA).
SMALL FIRES: Move containers from fire area if you can do it without risk.

Section 6 - Accidental Release Measures**6.1 Personal precautions, protective equipment and emergency procedures****Personal Precautions**

- Ventilate enclosed areas. Do not walk through spilled material. Wear appropriate personal protective equipment, avoid direct contact. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

Emergency Procedures

- ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). As an immediate precautionary measure, isolate spill or leak area for at least 50 meters (150 feet) in all directions. Keep unauthorized personnel away. Stay upwind. Keep out of low areas. Do not get water inside container.

6.2 Environmental precautions

- Avoid run off to waterways and sewers.

6.3 Methods and material for containment and cleaning up**Containment/Clean-up Measures**

- Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers.
Wash spill area with detergent solution or wipe with alcohol-soaked rags.

6.4 Reference to other sections

- Refer to Section 8 - Exposure Controls/Personal Protection and Section 13 - Disposal Considerations.

Section 7 - Handling and Storage**7.1 Precautions for safe handling****Handling**

- Handle and open container with care. Use only with adequate ventilation. Use caution when combining with water; DO NOT add water to corrosive liquid, ALWAYS add corrosive liquid to water while stirring to prevent release of heat, steam and fumes. Wear appropriate personal protective equipment, avoid direct contact. Do not breathe mist, vapors, and spray. Do not get in eyes, on skin, or on clothing. Remove contaminated clothing and wash before reuse. Contaminated leather articles should be disposed of. Wash thoroughly with soap and water after handling and before eating, drinking, or using tobacco. Do not reuse containers without commercial cleaning and/or reconditioning. Empty containers retain product residue and can be hazardous.

7.2 Conditions for safe storage, including any incompatibilities**Storage**

- Keep container tightly closed. Store indoors in a cool, dry place under ambient conditions.

7.3 Specific end use(s)

- Refer to Section 1.2 - Relevant identified uses.

Section 8 - Exposure Controls/Personal Protection

8.1 Control parameters

Exposure Limits/Guidelines • No applicable exposure limits available for product or components.

8.2 Exposure controls

Engineering Measures/Controls

- Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Personal Protective Equipment

Respiratory

- In case of insufficient ventilation, wear suitable respiratory equipment. Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or symptoms are experienced.

Eye/Face

- Wear chemical splash safety goggles.

Skin/Body

- Wear appropriate gloves. Wear long sleeves and/or protective coveralls.

Environmental Exposure Controls

- Controls should be engineered to prevent release to the environment, including procedures to prevent spills, atmospheric release and release to waterways. Follow best practice for site management and disposal of waste.

Section 9 - Physical and Chemical Properties

9.1 Information on Physical and Chemical Properties

Material Description			
Physical Form	Liquid	Appearance/Description	Clear liquid with acrid odor.
Color	Clear	Odor	Acrid
Odor Threshold	Data lacking		
General Properties			
Boiling Point	247 C(476.6 F)	Melting Point/Freezing Point	Data lacking
Decomposition Temperature	Data lacking	pH	Data lacking
Specific Gravity/Relative Density	= 0.96 Water=1	Water Solubility	Moderately soluble
Viscosity	Data lacking	Explosive Properties	Data lacking
Oxidizing Properties:	Data lacking		
Volatility			
Vapor Pressure	Data lacking	Vapor Density	> 1 Air=1
Evaporation Rate	< 1 n-Butyl Acetate = 1		
Flammability			
Flash Point	110 C(230 F)	UEL	Data lacking
LEL	Data lacking	Autoignition	Data lacking
Flammability (solid, gas)	Data lacking		
Environmental			
Octanol/Water Partition coefficient	Data lacking		

9.2 Other Information

- No additional physical and chemical parameters noted.

Section 10: Stability and Reactivity

10.1 Reactivity

- No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

- Stable

10.3 Possibility of hazardous reactions

- Hazardous polymerization will not occur.

10.4 Conditions to avoid

- Excess heat.

10.5 Incompatible materials

- Strong bases or oxidants. Strong Lewis or mineral acids. N-Nitrosamines, many of which are known to be potent carcinogens, may be formed when the product comes in contact with nitrous acid, nitrites or atmospheres with high nitrous oxide concentrations. Reaction with epoxy resins or isocyanates in very large amounts or under uncontrolled conditions may produce extreme heat with noxious smoke and fumes. Reaction with epoxy resins in large amounts or under uncontrolled conditions releases considerable heat and may release acid fumes.

10.6 Hazardous decomposition products

- Oxides of carbon. Toxic nitrogenous oxides.

Section 11 - Toxicological Information

11.1 Information on toxicological effects

Components		
Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl- (50% TO 100%)	2855-13-2	Multi-dose Toxicity: Inhalation-Rat TCl ₀ • 200 mg/m ³ 6 Hour(s) 9 Day(s)-Intermittent; <i>Sense Organs and Special Senses:Olfaction:Other changes; Lungs, Thorax, or Respiration:Structural or functional change in trachea or bronchi; Lungs, Thorax, or Respiration:Other changes</i>

GHS Properties	Classification
Respiratory sensitization	EU/CLP • Data lacking OSHA HCS 2012 • Data lacking UN GHS • Data lacking
Serious eye damage/Irritation	EU/CLP • Data lacking OSHA HCS 2012 • Serious Eye Damage 1 UN GHS • Serious Eye Damage 1
Acute toxicity	EU/CLP • Acute Toxicity - Dermal 4; Acute Toxicity - Oral 4 OSHA HCS 2012 • Acute Toxicity - Oral 4 UN GHS • Acute Toxicity - Oral 4
Aspiration Hazard	EU/CLP • Data lacking OSHA HCS 2012 • Data lacking UN GHS • Data lacking
Carcinogenicity	EU/CLP • Data lacking OSHA HCS 2012 • Data lacking UN GHS • Data lacking
Skin corrosion/Irritation	EU/CLP • Skin Corrosion 1B OSHA HCS 2012 • Skin Corrosion 1C UN GHS • Skin Corrosion 1C
	EU/CLP • Skin Sensitizer 1

Skin sensitization	OSHA HCS 2012 • Data lacking UN GHS • Data lacking
STOT-RE	EU/CLP • Data lacking OSHA HCS 2012 • Data lacking UN GHS • Data lacking
STOT-SE	EU/CLP • Data lacking OSHA HCS 2012 • Data lacking UN GHS • Data lacking
Toxicity for Reproduction	EU/CLP • Data lacking OSHA HCS 2012 • Data lacking UN GHS • Data lacking
Germ Cell Mutagenicity	EU/CLP • Data lacking OSHA HCS 2012 • Data lacking UN GHS • Data lacking

Potential Health Effects

Inhalation

- Acute (Immediate)**
 - May cause corrosive burns - irreversible damage.
- Chronic (Delayed)**
 - Repeated or prolonged exposure to corrosive fumes may cause bronchial irritation with chronic cough.

Skin

- Acute (Immediate)**
 - Harmful in contact with skin. Causes severe skin burns and eye damage. May cause skin sensitization. Symptoms include redness, and skin rash.
- Chronic (Delayed)**
 - Repeated or prolonged exposure to corrosive materials will cause dermatitis.

Eye

- Acute (Immediate)**
 - Causes serious eye damage.
- Chronic (Delayed)**
 - Repeated or prolonged exposure to corrosive materials or fumes may cause conjunctivitis.

Ingestion

- Acute (Immediate)**
 - Harmful if swallowed. May cause irreversible damage to mucous membranes.
- Chronic (Delayed)**
 - Repeated or prolonged exposure to corrosive materials or fumes may cause gastrointestinal disturbances.

Key to abbreviations

TC = Toxic Concentration

Section 12 - Ecological Information

12.1 Toxicity

	CAS	
Buehler EpoHeat 2 Hardener	NDA	Aquatic Toxicity-Crustacea: 2 Day(s) EC50 <i>Daphnia Magna</i> 14.6-21.5 mg/L Comments: Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl- (2855-13-2)

- Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

12.2 Persistence and degradability

- Material data lacking.

12.3 Bioaccumulative potential

- Material data lacking.

12.4 Mobility in Soil

- Material data lacking.

12.5 Results of PBT and vPvB assessment

- No PBT and vPvB assessment has been conducted.

12.6 Other adverse effects

- No studies have been found.

Section 13 - Disposal Considerations

13.1 Waste treatment methods

Product waste

- Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

Packaging waste

- Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

Section 14 - Transport Information

	14.1 UN number	14.2 UN proper shipping name	14.3 Transport hazard class(es)	14.4 Packing group	14.5 Environmental hazards
DOT	UN2289	Isophoronediamine	8	III	NDA
TDG	UN2289	ISOPHORONEDIAMINE	8	III	NDA
IATA/ICAO	UN2289	Isophoronediamine	8	III	NDA

14.6 Special precautions for user

- None specified.

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

- Data lacking.

Section 15 - Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

SARA Hazard Classifications

- Acute

Inventory						
Component	CAS	Canada DSL	Canada NDSL	EU EINECS	EU ELNICS	TSCA
Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-	2855-13-2	Yes	No	Yes	No	Yes

Canada

Labor

Canada - WHMIS - Classifications of Substances

- Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-

2855-13-2

D2B, E (listed under Aminomethyl-5 trimethyl-3,5,5-cyclohexylamine)

Canada - WHMIS - Ingredient Disclosure List

• Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-	2855-13-2	1 %
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Environment**Canada - CEPA - Priority Substances List**

• Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-	2855-13-2	Not Listed
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United States**Labor****U.S. - OSHA - Process Safety Management - Highly Hazardous Chemicals**

• Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-	2855-13-2	Not Listed
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U.S. - OSHA - Specifically Regulated Chemicals

• Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-	2855-13-2	Not Listed
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Environment**U.S. - CAA (Clean Air Act) - 1990 Hazardous Air Pollutants**

• Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-	2855-13-2	Not Listed
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U.S. - CERCLA/SARA - Hazardous Substances and their Reportable Quantities

• Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-	2855-13-2	Not Listed
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U.S. - CERCLA/SARA - Radionuclides and Their Reportable Quantities

• Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-	2855-13-2	Not Listed
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U.S. - CERCLA/SARA - Section 302 Extremely Hazardous Substances EPCRA RQs

• Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-	2855-13-2	Not Listed
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U.S. - CERCLA/SARA - Section 302 Extremely Hazardous Substances TPQs

• Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-	2855-13-2	Not Listed
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U.S. - CERCLA/SARA - Section 313 - Emission Reporting

• Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-	2855-13-2	Not Listed
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U.S. - CERCLA/SARA - Section 313 - PBT Chemical Listing

• Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-	2855-13-2	Not Listed
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United States - California**Environment****U.S. - California - Proposition 65 - Carcinogens List**

• Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-	2855-13-2	Not Listed
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U.S. - California - Proposition 65 - Developmental Toxicity

• Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-	2855-13-2	Not Listed
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U.S. - California - Proposition 65 - Maximum Allowable Dose Levels (MADL)

• Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-	2855-13-2	Not Listed
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U.S. - California - Proposition 65 - No Significant Risk Levels (NSRL)

• Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-	2855-13-2	Not Listed
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U.S. - California - Proposition 65 - Reproductive Toxicity - Female

• Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-	2855-13-2	Not Listed
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U.S. - California - Proposition 65 - Reproductive Toxicity - Male

• Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-

2855-13-2

Not Listed

15.2 Chemical Safety Assessment

- No Chemical Safety Assessment has been carried out.

Section 16 - Other Information

Revision Date

- 24/September/2015

Preparation Date

- 06/August/2012

Disclaimer/Statement of Liability

- To the best of our knowledge, the information contained in this SDS is accurate or is obtained from sources believed to be accurate. However, no liability, expressed or implied, is assumed for the accuracy or completeness of the information contained herein. Buyer assumes liability in its use of the material.

Key to abbreviations

NDA = No data available
