



MATERIAL SAFETY DATA SHEET

SECTION 1 – CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: BUEHLER EPO-COLOR HARDENER
 IDENTIFICATION NUMBER: 20-8144-008
 PRODUCT USE/CLASS: Epoxy activator

SUPPLIER:
 BUEHLER, a division of Illinois Tool Works Inc.
 41 WAUKEGAN ROAD
 LAKE BLUFF, IL 60044

EMERGENCY: 800-424-9300
 INFORMATION: 847-295-6500
 PREPARER: Technical Department, 847-295-6500
 PREPARE DATE: 03/23/09, 23 March 2009

SECTION 2 – COMPOSITION/INFORMATION ON INGREDIENTS

ITEM	CHEMICAL NAME	CAS NUMBER	WT/WT%			
01	Polyamine	TRADE SECRET	60.0-100.0			
02	Diethylenetriamine	111-40-0	10.0-30.0			
03	Triphenyl phosphite	101-02-0	10.0-30.0			
ITEM	ACGIH TLV-TWA	ACGIH TLV-STEL	OSHA PEL-TWA	OSHA PEL – CEILING	COMPANY TLV-TWA	SKIN
01	N.E.	N.E.	N.E.	N.E.	N.E.	NO
02	1 ppm	N.E.	1 ppm	N.E.	N.E.	YES
03	N.E.	N.E.	N.E.	N.E.	N.E.	NO

(SEE SECTION 16 FOR ABBREVIATION LEGEND)

SECTION 3 – HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW: Harmful if inhaled, swallowed, or absorbed through skin. Causes skin and eye burns. Vapors extremely irritating to eyes and respiratory tract. May cause allergic skin or respiratory reaction.

ACUTE EFFECTS – EYE CONTACT: CORROSIVE to the eyes and may cause severe damage including blindness. Product vapor can cause lacrimation, conjunctivitis, and corneal edema when absorbed into the tissue of the eye. Corneal edema may give rise to a perception of "blue haze" or "fog" around lights. The effect is transient and has no known residual effect.

ACUTE EFFECTS - SKIN CONTACT: May be absorbed through the skin in harmful amounts. Strong skin sensitizer. CORROSIVE. Contact may cause chemical burns and blistering.

ACUTE EFFECTS – INHALATION: Liquid aspirated into lungs may cause serious injury or death. Potential respiratory sensitizer. Prolonged or very high overexposure may cause burns to the mucous membranes with severe pneumonitis.

ACUTE EFFECTS - INGESTION: Moderately toxic. Can burn mouth, throat and stomach, with nausea, severe pain, and vomiting.

CHRONIC OVEREXPOSURE EFFECTS: *Preexisting pulmonary and dermatological disorders may be aggravated by exposure to hazardous components. *Prolonged or repeated overexposure may cause lung damage.

OTHER INFORMATION: Not Applicable.

PRIMARY ROUTE(S) OF ENTRY: SKIN CONTACT, SKIN ABSORPTION, INHALATION, EYE CONTACT

SECTION 4 – FIRST AID MEASURES

EYE CONTACT: Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Have eyes immediately examined and tested by medical personnel.

SKIN CONTACT: Immediately wash skin with plenty of water while removing contaminated clothing and shoes. GET MEDICAL ATTENTION. Contaminated clothing and leather articles should be disposed of in a manner which limits further exposure.

INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

INGESTION: If swallowed, do NOT induce vomiting. Give victim a glass of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

NOTES TO PHYSICIAN: Treat symptomatically. If swallowed, gastric lavage is indicated.

SECTION 5 – FIRE FIGHTING MEASURES

FLASH POINT: 212 F (PENSKY-MARTENS C.C.)

LOWER EXPLOSIVE LIMIT: N.A.

UPPER EXPLOSIVE LIMIT: N.A.

AUTOIGNITION TEMPERATURE: No Data

EXTINGUISHING MEDIA: ALCOHOL FOAM, CO₂, DRY CHEMICAL, FOAM

UNUSUAL FIRE AND EXPLOSION HAZARDS: Closed containers may rupture or explode (due to pressure build-up) when exposed to extreme heat. Irritating and/or toxic gases or fumes may be generated by thermal decomposition or combustion.

SPECIAL FIREFIGHTING PROCEDURES: Use NIOSH-approved self-contained breathing apparatus and full protective clothing. Use water to cool exposed containers. Water stream directed into fire may cause frothing with subsequent spread of flame.

SECTION 6 – ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Wear appropriate protective equipment during cleanup. Absorb with inert material, such as clay. Sweep or shovel into loosely-covered waste container and remove to appropriate waste area. Decontaminate or dispose of contaminated clothing and articles. Wash spill area with soap and water.

SECTION 7 – HANDLING AND STORAGE

HANDLING: Wash thoroughly after handling. Use with adequate ventilation. Do not get in eyes, on skin or clothing. DO NOT take internally. FOR INDUSTRIAL USE ONLY.

STORAGE: Keep container closed when not in use. KEEP OUT OF THE REACH OF CHILDREN.

SECTION 8 – EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS: Local exhaust as needed to control vapor or dust levels to below lowest component TLV.

RESPIRATORY PROTECTION: None normally required under good general industrial ventilation. If TLV/PEL is exceeded, if use is performed in a poorly-ventilated space, or if inhalation effects occur, use NIOSH-approved vapor cartridge respirator in accordance with applicable health and safety regulations and manufacturer's recommendations.

SKIN PROTECTION: Clean clothing to cover skin. Nitrile gloves. Viton gloves. Butyl rubber gloves.

EYE PROTECTION: Chemical splash goggles. Face shield.

OTHER PROTECTIVE EQUIPMENT: Accessible eye wash and safety shower.

HYGIENIC PRACTICES: Follow good general industrial safety practices during use. Do not smoke or eat during use. Wash after handling. DO NOT reuse empty containers. Follow all MSDS/label precautions even after container is emptied.

SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES

BOILING RANGE:	311 - 404 F	VAPOR DENSITY:	Is heavier than air
ODOR:	Ammoniacal	ODOR THRESHOLD:	No data
APPEARANCE:	Light yellow	EVAPORATION RATE:	Is slower than Butyl Acetate
SOLUBILITY IN H ₂ O:	Moderate		
FREEZE POINT:	No data	SPECIFIC GRAVITY:	1.0291
VAPOR PRESSURE:	No data	pH @ 0.0%:	ALK
PHYSICAL STATE:	Liquid	VISCOSITY:	Low
COEFFICIENT OF WATER/OIL DISTRIBUTION:	No data		

(SEE SECTION 16 FOR ABBREVIATION LEGEND)

SECTION 10 – STABILITY AND REACTIVITY

CONDITIONS TO AVOID: Not Applicable.

INCOMPATIBILITY: Strong Lewis or mineral acids. Reaction with epoxy resins and isocyanates in large amounts or under uncontrolled conditions releases considerable heat and may release acrid fumes. Heat and flame. Reaction with some nitrates or nitrites can cause the formation of cancer-causing nitrosoamines.

HAZARDOUS DECOMPOSITION PRODUCTS: Oxides of carbon. Oxides of nitrogen, ammonia. Toxic fumes of PO_x.

HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.

STABILITY: This product is stable under normal storage conditions.

SECTION 11 – TOXICOLOGICAL PROPERTIES

COMPONENT TOXICOLOGICAL INFORMATION:

----- CHEMICAL NAME -----	----- LD50 -----	----- LC50 -----
Polyamine	No Information	No information
Diethylenetriamine	skin(rbt)1090mg/kg	No information
Triphenyl phosphite	oral(rat)1600mg/kg	Not Applicable

SECTION 12 – ECOLOGICAL INFORMATION

ECOLOGICAL TEST DATA: No Information

SECTION 13 – DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Review all current federal, state, and local regulations regarding health and disposal for appropriate disposal procedures. FOR SMALL AMOUNTS: Mix and cure in accordance with manufacturer's directions. When cured, product is non-hazardous, and may be placed in industrial or municipal landfill if local regulations permit. DO NOT landfill free liquid. Material is not considered a "hazardous waste" under current Federal RCRA regulations if disposed of in "as sold" condition. Contact manufacturer for information on disposal of liquid.

SECTION 14 – TRANSPORTATION INFORMATION

DOT PROPER SHIPPING NAME: Diethylenetriamine solution	
DOT TECHNICAL NAME: N.A.	
DOT HAZARD CLASS: 8	HAZARD SUBCLASS: N.A.
DOT UN/NA CLASS: UN2079	PACKAGING GROUP: II
	RESP. GUIDE PAGE: 153
INTERNATIONAL SHIPPING NAME: Diethylenetriamine solution	
INTERNATIONAL ID NUMBER: UN2079	
IMDG CLASS (1°, 2°): 8, none	IMDG PAGE NUMBER: II
IMDG EMS: 805	IATA CLASS (1°, 2°): 8, none

SECTION 15 – REGULATORY INFORMATION

OSHA: Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200)

CERCLA – SARA HAZARD CATEGORY: THIS PRODUCT HAS BEEN REVIEWED, AND IS CONSIDERED, UNDER APPLICABLE DEFINITIONS, TO MEET THE FOLLOWING CATEGORIES: IMMEDIATE HEALTH HAZARD
CHRONIC HEALTH HAZARD

SARA SECTION 313: THIS PRODUCT CONTAINS THE FOLLOWING SUBSTANCES SUBJECT TO THE REPORTING REQUIREMENTS OF SECTION 313 AND 40 CFR PART 372:

----- CHEMICAL NAME ----- CAS NUMBER WT/WT % IS LESS THAN

No SARA Section 313 components exist in this product.

TOXIC SUBSTANCE CONTROL ACT: THE CHEMICAL SUBSTANCES IN THIS PRODUCT ARE ON THE TSCA SECTION 8 INVENTORY. THIS PRODUCT CONTAINS THE FOLLOWING CHEMICAL SUBSTANCES SUBJECT TO THE REPORTING REQUIREMENTS OF TSCA 12(B) IF EXPORTED FROM THE UNITED STATES:

----- CHEMICAL NAME ----- CAS NUMBER

No components found.

NEW JERSEY RIGHT-TO-KNOW: THE FOLLOWING MATERIALS ARE NON-HAZARDOUS, BUT ARE AMONG THE TOP 5 COMPONENTS IN THIS PRODUCT:

----- CHEMICAL NAME ----- CAS NUMBER

No non-hazardous materials are among the top five ingredients.

PENNSYLVANIA RIGHT-TO-KNOW: THE FOLLOWING NON-HAZARDOUS INGREDIENTS ARE PRESENT IN THE PRODUCT AT GREATER THAN 3%:

----- CHEMICAL NAME ----- CAS NUMBER

No non-hazardous ingredients are present at greater than 3%.

CALIFORNIA PROPOSTION 65: This product is not known to contain any chemical(s) known to the State of California to cause cancer or reproductive harm.

CANADIAN WHMIS: THIS MSDS HAS BEEN PREPARED IN COMPLIANCE WITH CONTROLLED PRODUCT REGULATIONS EXCEPT FOR USE OF THE 16 HEADINGS.

CANADIAN WHMIS CLASS: D2B, E

COMPONENT RCRA CLASSIFICATIONS: Not regulated

COMPONENT RCRA CODES: Not Applicable.

CERCLA RQ VALUE (MINIMUM): None known

SECTION 16 – OTHER INFORMATION

HMIS RATINGS

HEALTH: 3

FLAMMABILITY: 1

REACTIVITY: 0

PREVIOUS MSDS REVISION DATE: 1/24/08; 24 Jan 08

REASON FOR REVISION: Administrative change for new format.

VOLATILE ORGANIC COMPOUNDS: 0 grams/ltr

LEGEND:

N.A. – NO INFORMATION

N.E. – NOT ESTABLISHED

N.D. – NOT DETERMINED

ABBREVIATIONS: ACGIH = AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS; OSHA = OCCUPATIONAL HEALTH AND SAFETY ADMINISTRATION; TLV-TWA = THRESHOLD LIMIT VALUE – TIME WEIGHTED AVERAGE (8 HOURS); STEL = SHORT-TERM EXPOSURE LIMIT (15 MINUTES); C = CEILING VALUE; PEL = PERMISSIBLE EXPOSURE LIMIT

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